

ROUTINE JACK MAINTENANCE BULLETIN

RJM 188

1 OF 2

TO PROVIDE COMPLETE INFORMATION ON SERVICING Columbus JACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

PROCEDURE FOR TESTING TRIPOD JACKS WITHOUT A JACK TESTER

It is imperative that safety relief valve on all tripod jacks be set in accordance with the following procedure when a jack tester is not available. (Refer to jack Operation and Maintenance Manual)

- 1. Open release valve and fully collapse ram(s).
- 2. Check fluid level in reservoir and fill as required.
- 3. Remove pressure line from cylinder assembly.
- 4. Attach pressure line to Jack Test Cell, P/N 049D1100 or equal.
- 5. Close release valve.
- 6. Operate pump until jack operating pressure (from manual) is indicated on pressure gauge.

CAUTION

RELIEF VALVE PRESSURE SHOULD NOT EXCEED 10% ABOVE OPERATING PRESSURE OF THE JACK.

- 7. Verify relief valve pressure setting and adjust per manual as required.
- 8. Calibrate jack pressure gauge as required.
- 9. When relief valve has been set, open release valve and remove test cell. Re-install pressure line to cylinder assembly.
- 10. Close release valve and partially extend ram(s). Open release valve and collapse ram(s).
- 11. Repeat step 10 several times to completely bleed any trapped air from the system..
- 12. Close release valve and fully extend ram(s) to a maximum of 150 psi.

CAUTION

IT IS NOT RECOMMEND TO LOAD TEST RAM(S)
AGAINST THEIR INTERNAL STOP.



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- 13. Verify that there is no leakage with the ram(s) extended. O-rings will leak more under little or no pressure if damaged. Therefore, if a ram piston o-ring is damaged, it will leak when a ram is extended under no load. Replace any damaged o-rings.
- 14. Fully extend screw extension.
- 15. Using a rag with clean hydraulic oil, wipe the exposed ram(s) and screw extension.
- 16. Open the release valve and fully collapse the ram(s). Lower the screw extension and place the cylinder cover into position.
- 17. The jack is now ready for service.