

ROUTINE JACK MAINTENANCE BULLETIN

RJM 211

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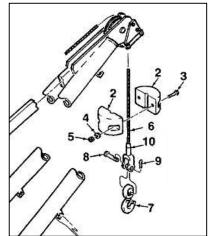
TO PROVIDE COMPLETE INFORMATION ON SERVICING Columbus JACK/REGENT QUALITY GROUND HANDLING EQUIPMENT

PROCEDURE FOR REPLACING HOIST CABLE ON MODEL 9319-010 UTILITY CRANE

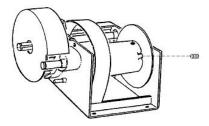
The following procedure describes how to replace the hoist cable on Model 9319-010, 1500 lb. Utility Crane.

To Remove Hoist Cable:

- 1) Using the hand winch, pay out hoist cable and disconnect hook from storage pad eye on mast.
- 2) Remove cable weight (Item 2) from hoist cable assembly (Item 6), by removing capscrews (Item 3), lockwashers (Item 4) and nuts (Item 5).
- Remove swivel hook (Item 7) from clevis (Item 10) by removing pin (Item 8) and cotter pin (Item 9).



4) Turn hand winch counterclockwise to pay out hoist cable completely from drum. When cable is fully extended, release from drum by loosening drum setscrew.



5) Feed hoist cable from sheaves on each end of boom.



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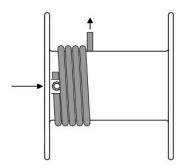
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PROCEDURE FOR REPLACING HOIST CABLE ON MODEL 9319-010 UTILITY CRANE

To Install Hoist Cable:

- 1) Feed hoist cable over boom sheaves and down to winch drum.
- 2) Anchor cable to winch drum by passing the end of the cable through the anchor hole until a minimum of 1 inch (25 mm) of cable extends out the other side.



- 3) Center cable under setscrew and tighten setscrew until it flattens the cable against the anchor hole and drives the point of the setscrew securely into the cable.
- 4) Install swivel hook (Item 7) onto clevis (Item 10) using pin (Item 8) and cotter pin (Item 9).
- 5) Install cable weight (Item 2) onto hoist cable (Item 6) and clevis (Item 10) using capscrews (Item 3), lockwashers (Item 4) and nuts (Item 5).
- 6) Connect hoist hook to storage pad eye on mast.
- 7) Using hand winch, tighten hoist cable.

To insure that the hoist cable has been installed properly, it is recommended that the crane be set-up and load tested with 1500 pounds (680 kg) for a period of 5 minutes before placing the crane in service.